



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3272-1

Job Sheet 173842



Part No: D3272-1

Job Qty: 4 ea

Part Name: Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/22/18	0.00	0.00	Start Up Large Fab-4		SLU
100	Large Fab	4 pcs		3/23/18	0.00	1.86	Large Fab 8		SLU
110	QC	4 pcs		3/23/18	0.00	0.00	QC5		CPC
120	Packaging	4 pcs		3/23/18	0.00	0.00	Packaging3 Large Fab		SLU
130	QC21-SA	4 Ea		3/23/18	0.00	0.00	QC21		21 MAR 15 2018

Part Op 100 - ***SQUARE ONE END BEFORE CUTTING OTHER END*** 1-Cut D2622-120 extrusion to 116.25" long as per Dwg Descriptions: D3272 using cutting table setup DT 8185-2A 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr 120 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	4 Ea (1 ea)	90-Start up Operation	S046116

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	4	231	0

Part Specifications

Specifications could not be found.



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Plex 3/7/18 3:09 PM Dart.Gagnon.Michelle

Container No: S051398



Part: D3272-1

Job No: 173842

Serial No/Batch: S051398

Revision:

Inspector: